



7471

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	863	8981A 6	CYLINDER BLOCK/CRANKCASE	1		
2		72038	BRACKET, Upper Starter Motor	1		
3	10	73279	SCREW, Bracket to Crankcase (1.375)	2		
4	13	26993	LOCKWASHER, (.312), Bracket to Crankcase	4		
5		76867	COVER, Lower Starter Motor	1		
6	10	73279	SCREW, Cover to Crankcase (1.375)	2		
8	17	20032	DOWELL PIN, Cylinder block to crankcase	2		
9	16	68164	STUD, Carburetor (1.25 Inch)	4		
10	16	68165	STUD, Crankcase to Driveshaft (1.25 Inch)	2		
11	17	20033	PIN, Dowel, Crankcase to Cylinder Block	2		
12	16	87901	STUD, Cylinder block to drive shaft	2		
13	16	68166	STUD, Cylinder block to drive shaft	2		
14	16	68167	STUD, Cylinder block to drive shaft	2		
15	10	73657	SCREW, Crankcase to cylinder block (1.375)	13		
15	10	31984	SCREW, (.312-18 x 1.375), Crankcase to cylinder block	3		
15	10	73275	SCREW, Crankcase to cylinder block (1.375)	2		
16	12	70132	WASHER, Crankcase Screw	17		
17	10	20359	SCREW, (.375-16 x 1.00)	1	(Center Main Bearing Locking)	
17	10	98260	SCREW	2	(Main Bearing Locking) (0.625 Incl)	
18	14	20091	TAB WASHER, Center Bearing Locking	3		
19	32	99127109	FUEL LINE, Balance - Main Bearing	1		
20	22	99664	ELBOW, Balance Tube to Cylinder	2		
21	22	65857	CONNECTOR, Upper Bleed Hose	1		
22	32	99387 79	HOSE, Cylinder Bleed (11 Inch)	1		
23	22	42867	CHECK VALVE, Lower Bleed Hose	1		
24		99156	INDICATOR, Timing	1	(Electric)	
25	10	39349	SCREW, (.312-18 x .75), Indicator Screw	1	(Electric)	
26	13	26993	LOCKWASHER, (.312), Indicator Screw	1	(Electric)	
-		97469A87	POWERHEAD ASSEMBLY, Complete	1	(Includes Cylinder Block and Crankcase)	